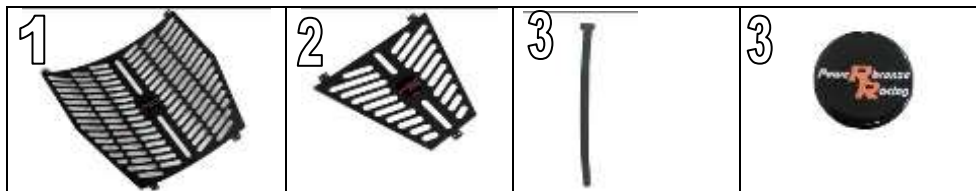




FITTING INSTRUCTIONS
Cooler Grill Set
Ducati Panigale V4 / Panigale V4S 18+
Part No. 550-D102

No	Qty	Description	Office Use
1	1	Radiator Grill	-
2	1	Oil Cooler Grill	-
3	7	Plastic Cable Ties	158
4	2	'Powerbronze Racing' Badge	FITTED



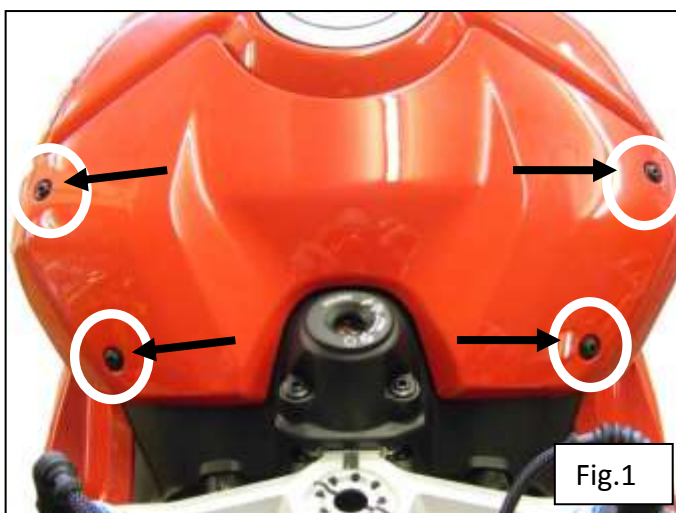
Prior to using this product, please refer to our Terms and Conditions on the website.

When fitting your Powerbronze product it will help you to use your motorcycle manual for disassembly and reassembly of your motorcycle. You will need a set of spanners, sockets, Allan keys & screwdrivers.

Taking a few moments to check the parts list and familiarising yourself with the kit will make fitting easier. Remember; whenever a part is fixed by using several nuts, bolts or screws they should be left loose until all are in place and then tightened

To remove fairing panels, follow the steps below for both sides of the bike:

1. Remove 4 allen screws from top fuel tank cover as indicated in Fig. 1 and pull upwards to remove.

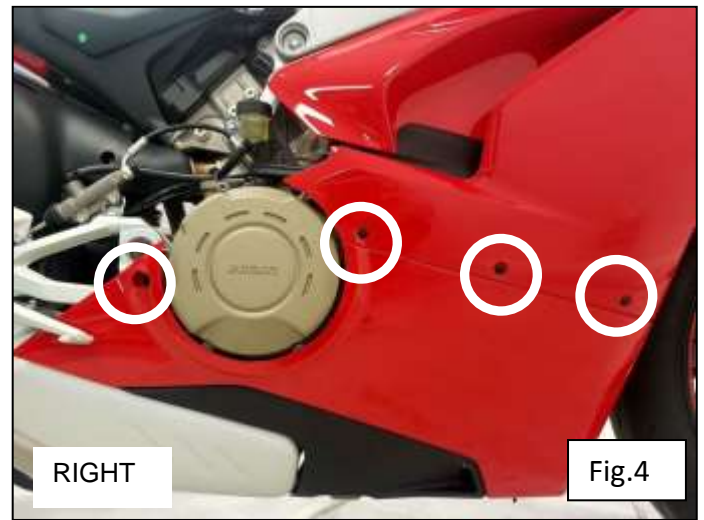
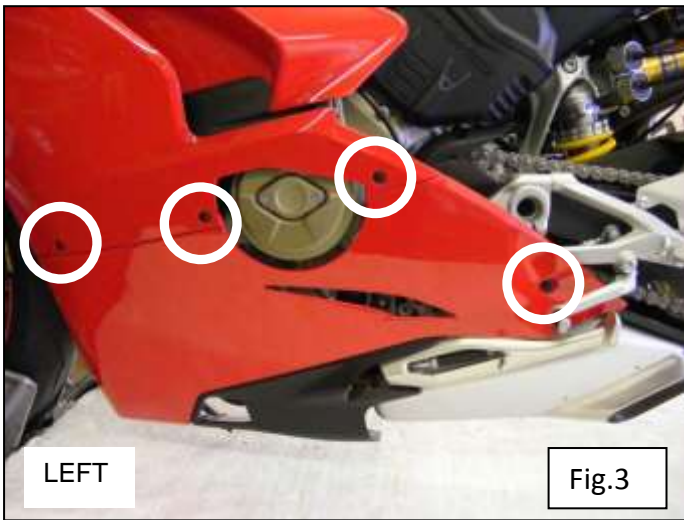


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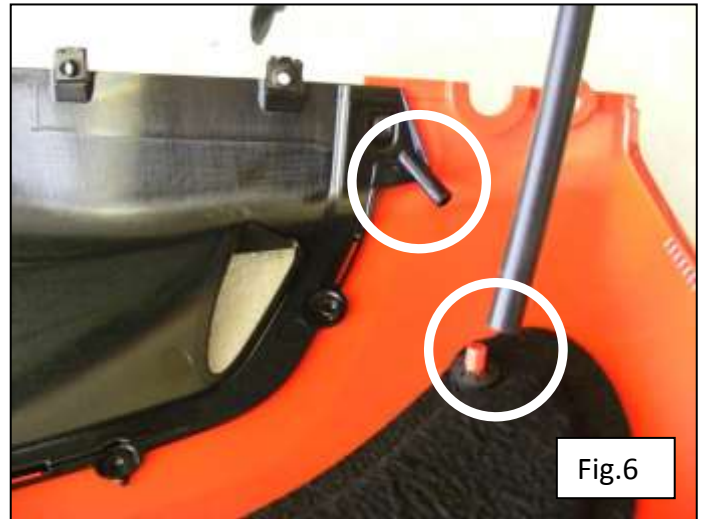
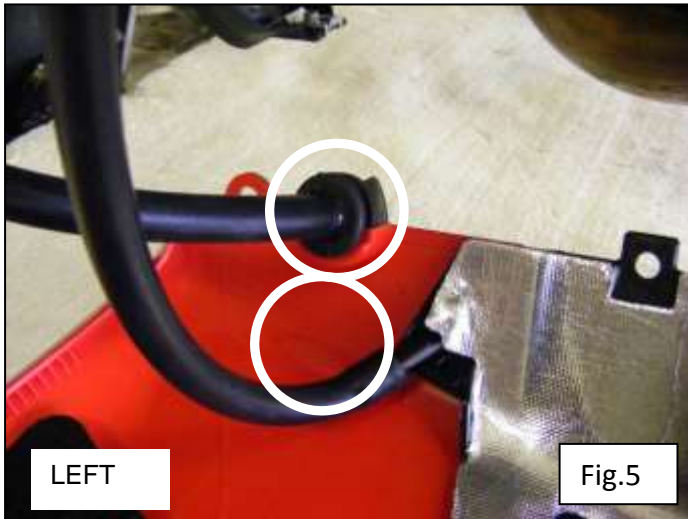
2. Begin removing lower fairings by removing screws from underneath bike. Fig.2



3. Remove lower side fairing fixing screws on both sides of the bike. Left = Fig 3, Right = Fig 4



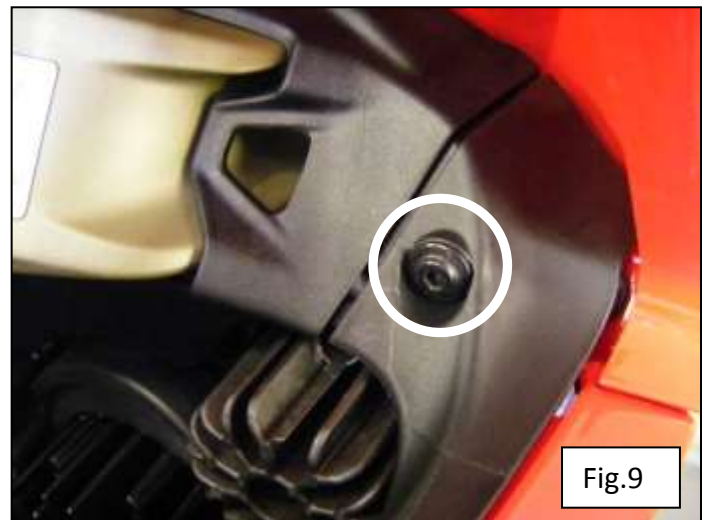
4. Pull off rubber pipes connected to inside of lower fairings. Left = Fig.5, Right = Fig 6



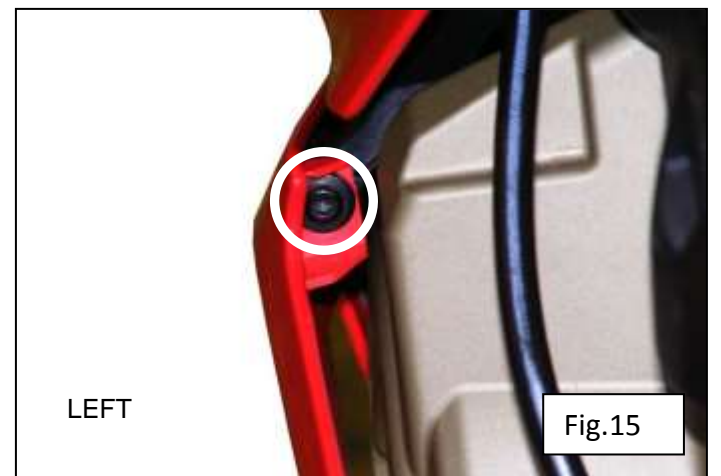
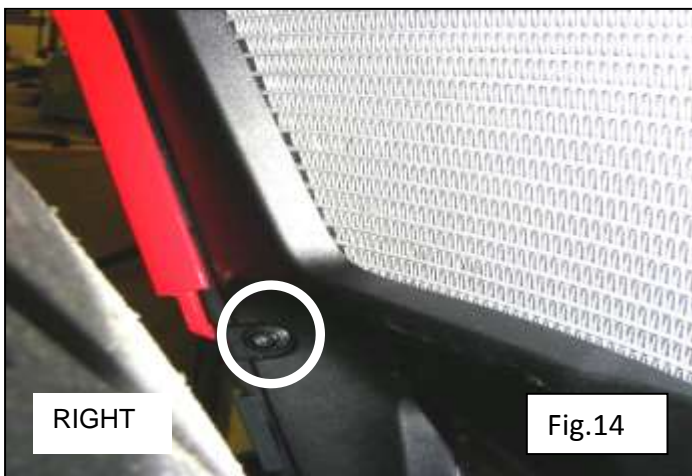
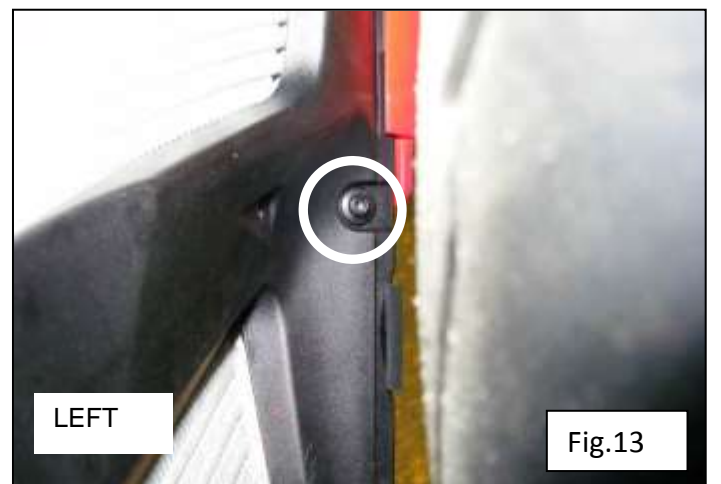
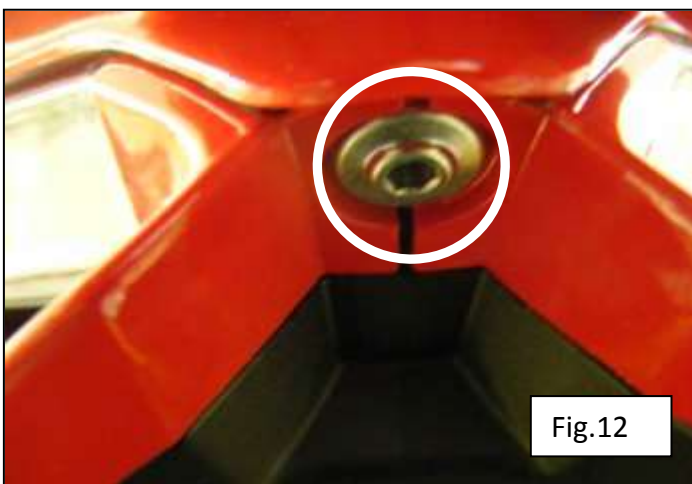
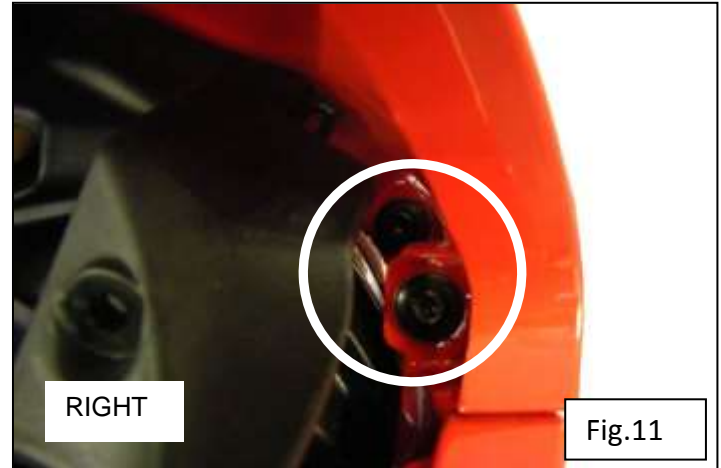
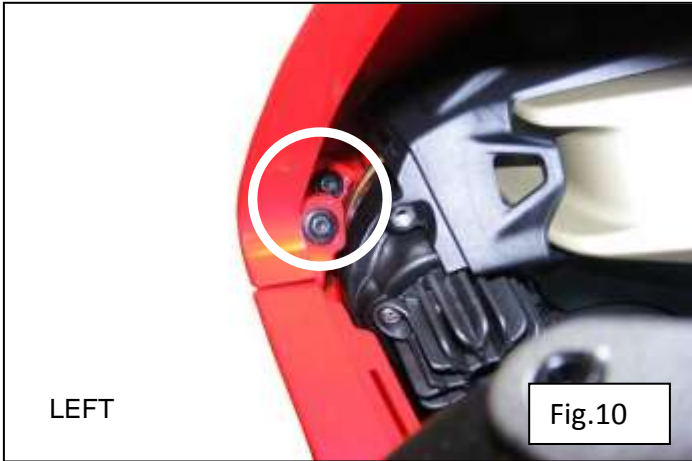
5. Lower fairings on both sides of the bike can now be removed as per Fig.7

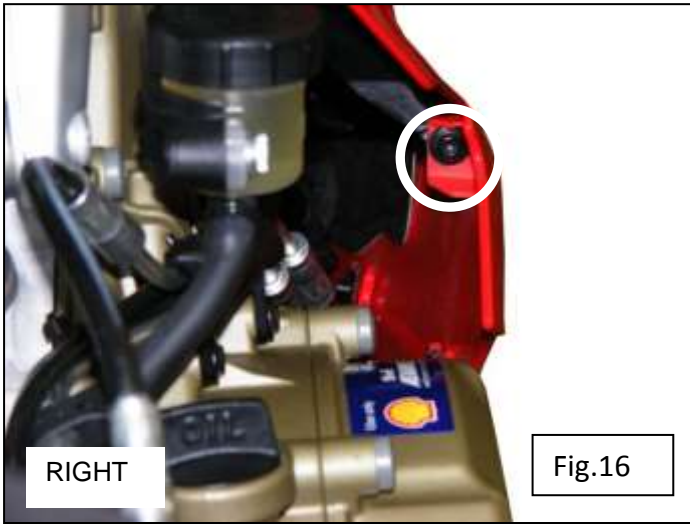


6. Remove inner black dash panels by removing fixings as indicated in Fig. 8 & 9 on both sides of bike.



7. Remove middle fairing panels by removing 2 screws on either side inside front of fairing as shown in Fig 10 and 11, one under the middle of the headlights (Fig.12), one at either side at bottom of the radiator (Fig 13 & 14) and one at either side of back of fairing (Fig 15 & 16).

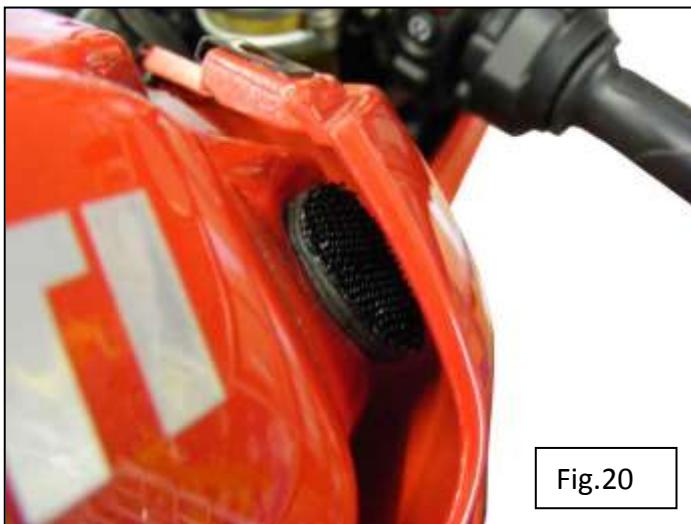




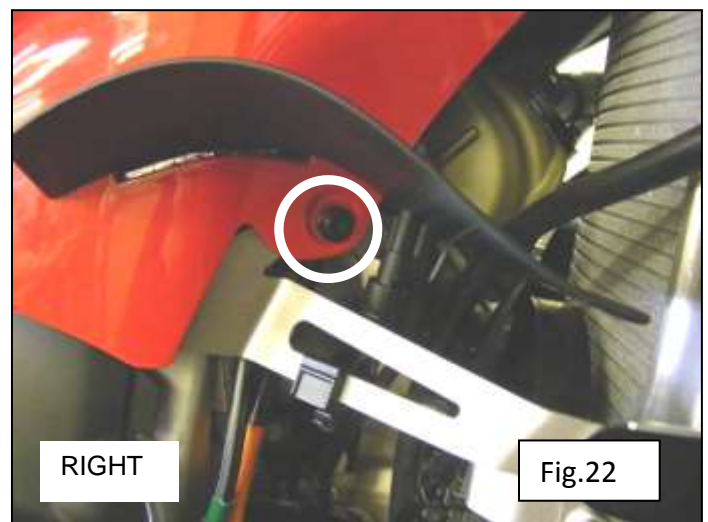
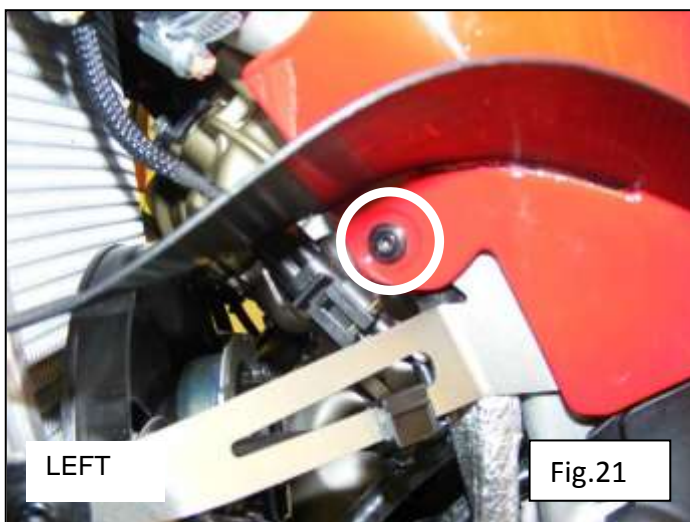
8. Carefully pull middle fairing away from bike ensuring fairing goes over lugs on both sides of bike as Fig. 17

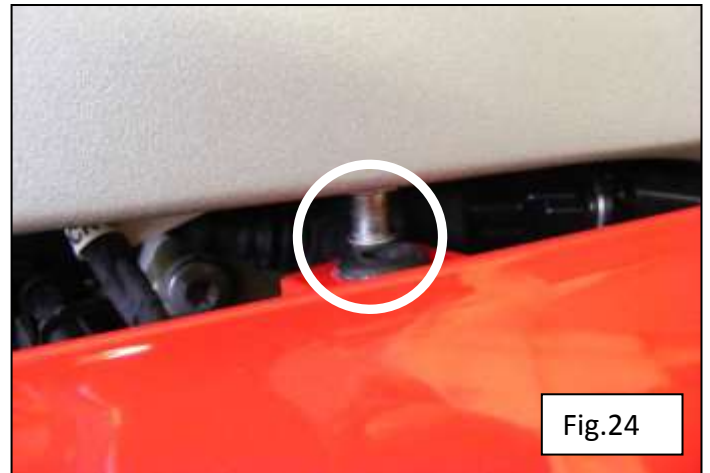
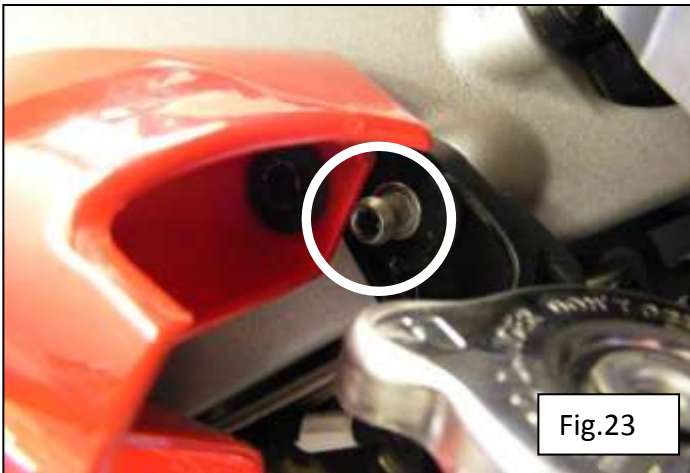


9. Separate Velcro & pins from upper fairing and on tank on both sides of bike.as shown in Fig 18, 19 & 20 and remove middle fairing from bike.



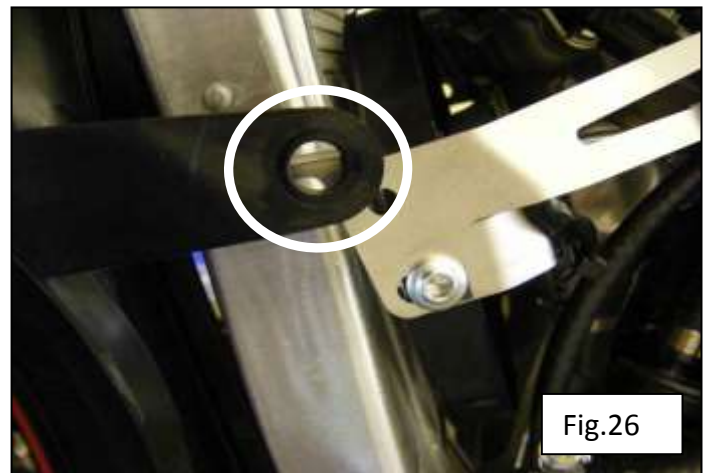
10. Remove inner fairing panels by removing allen screws on both sides of bike as shown in Fig. 21 & 22. Panels are also held on by 2 pins which you will need to pull panels off of as per Fig 23 & 24.



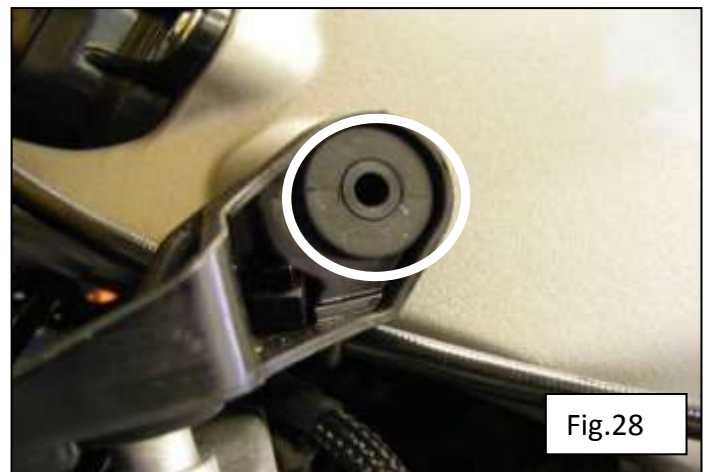
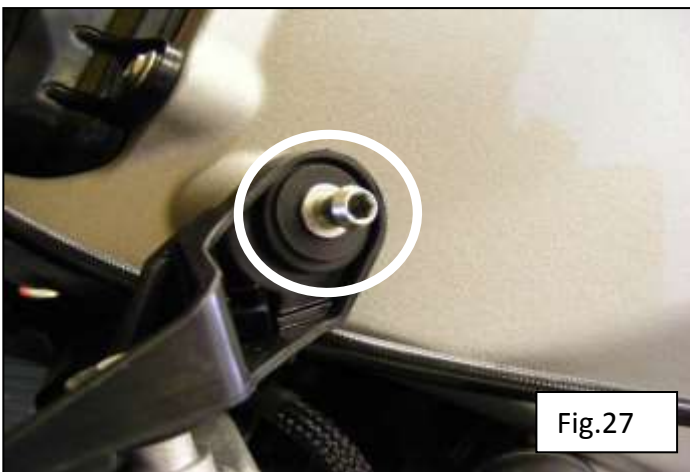


To fit radiator & oil cooler grills, follow the steps below for both sides of the bike:

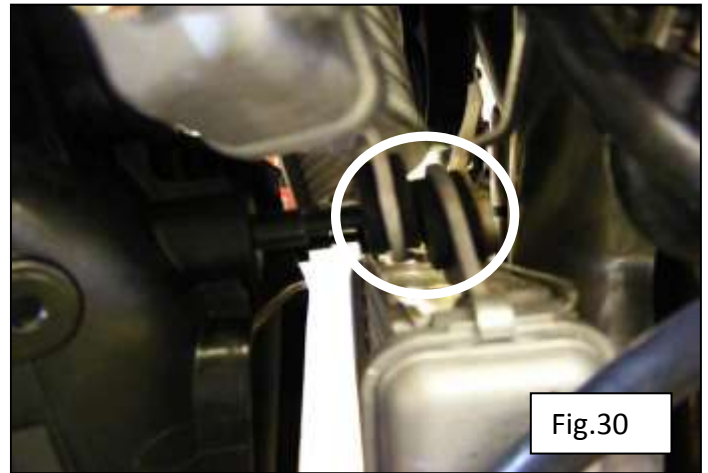
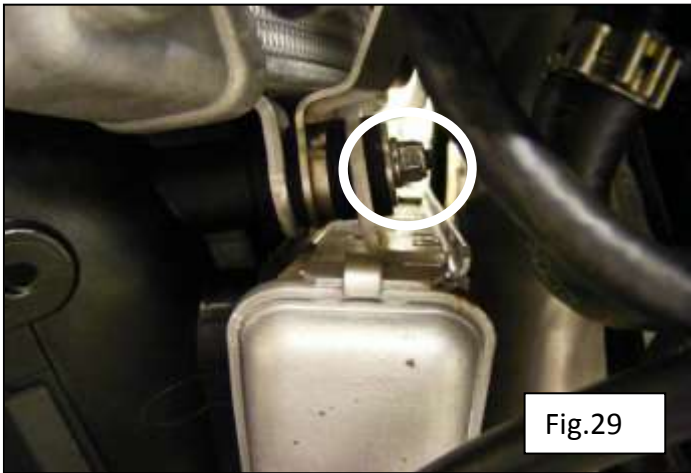
11. Remove allen bolt as indicated in Fig. 25 on both sides of bike as shown in Fig. 26



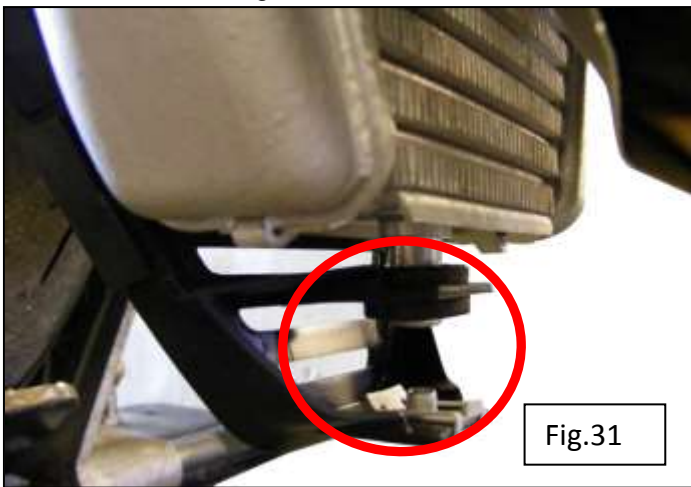
12. Remove nipple pins (top fixings) on both sides of as indicated in Fig.27 and shown removed in Fig. 28



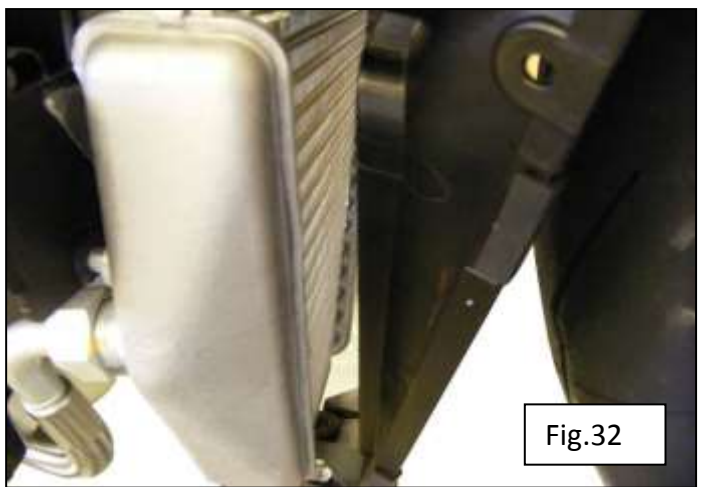
13 Remove nut holding radiator & cooler grill together as indicated in Fig.29 and pull apart as shown in Fig.30



14. Pull shroud down off bottom of oil cooler as shown in Fig.31



15. Then pull shroud away from radiator & oil cooler as shown Fig.32



16. Fit Powerbronze radiator grill (1) and oil cooler grill (2) using cable ties (3) through tabs to hold in position on the bike.

17. To fit bike back together, follow steps 1-15 in reverse order to replace fairings and all other components.

IMPORTANT: Always check alignment of cooler grill.